

Work Order ID 126380

November-06-14 7:48:37 AM

126380

Page 1

Item ID: D3948-043

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Plate, Anchor

Start Date: 11/06/14 Start Qty: 12.00

12

Cust Item ID:

Required Date: 11/10/14 Req'd Qty: 12.00

12

Customer:

Reference:

Approvals:

Process Plan: 

Date: _____

Tooling: _____

Date: _____

Run Start ***NR1***

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D3948

B

100

0.00

100

Waterjet

FLOW CNC Waterjet

Memo

1-Cut as per Dwg D3948-3

Dwg Rev: BProg Rev: B

2-Deburr if necessary

0.00

(12)

DC/14/11/06

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Quality Control

Memo

0.00

(12)

B/DC/14/11/06

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Item ID: D3948-043 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Plate, Anchor
Start Date: 11/06/14 Start Qty: 12.00 ***12*** Cust Item ID:
Required Date: 11/10/14 Req'd Qty: 12.00 ***12*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	QC5- Inspect part completeness to step on W/O	0.00							DAS 38 9-89
150									
QC	Memo	0.00							
Quality Control									NOV 11 2014
180	Pick Kit	0.00							DAS 36 9-89
180									
Packaging	Memo	0.00							
Packaging									
190		0.00							DAS 36 9-89
190									
Small Fab	Memo	0.00							
Small Fab	INSTALL NUT PLATES AS PER DWG								

Picklist Print

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Page 1

Work Order ID: 126380

126380

Parent Item: D3948-043

D3948-043

Parent Item Name: Plate, Anchor

Start Date: 11/06/14

Required Date: 11/10/14

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304S16GA

Purchased

No

100

sf

473.5356

0.0218

1

M304S16GA

304/316 Sheet .063

**

Dec 14/11/06

Location

Loc Qty

Loc Code

MAT020

360.1356

M127821

71.317

M129449

192.8186

M130745

96

TPI

113.4

M129545

113.4

MS21059L3

Purchased

No

180

Each

79.0000

1

12

MS21059L3

Nut Plate

**

14/11/11

DAS
36
9-89

Location

Loc Qty

Loc Code

CA

11

M129682

11

ST303

68

M129934

68

MS20426AD3-3

Purchased

No

180

Each

2,638.000

2

24

MS20426AD3-3

RIVET

**

M130823

(12x)

DAS
36
9-89

Location

Loc Qty

Loc Code

ST313

2638

123352

312

M128754

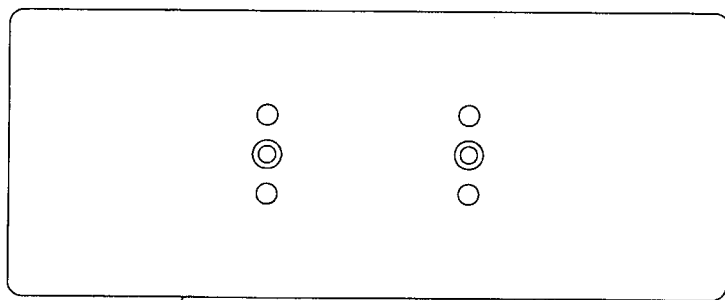
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24

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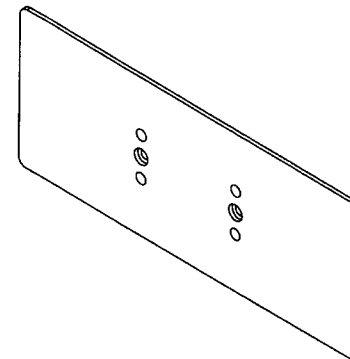
PARTS LIST

ITEM	QTY	P/N	DESCRIPTION
1	X	D3948-041	PLATE, ANCHOR
2	1	D3948-1	PLATE
3	2	MS21059L3	NUTPLATE (OR MS21059-3)
4	4	MS20426AD3-3	RIVET

**D3948-041 PLATE, ANCHOR**

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3948-041" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.10 lbs



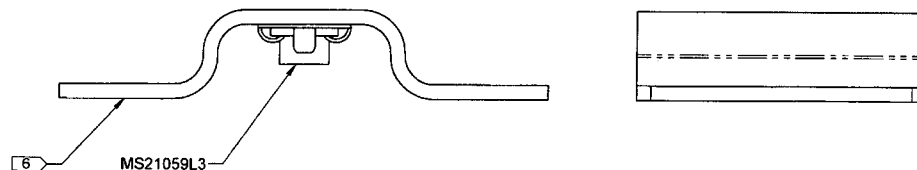
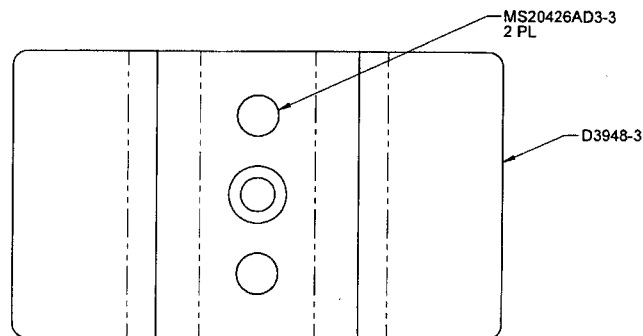
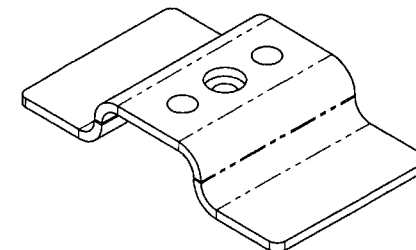
alo
p6380

RELEASED
09/06/08

B	-3F NOW MADE FROM 304 SS (ZN AB-5), 0.063 THICK WAS 0.040 (ZN AB-3, AB-5), -.043/-3/-3F WIDER (ZN B6-4, B6-5)		CP	09.06.08
A	NEW ISSUE		CP	09.05.13
REV.	DESCRIPTION		BY	DATE
DESIGN	921		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	921		REV. B	
CHECKED	921		DRAWING NO. D3948	
MFG. APPR.	921		SHEET 1 OF 5	
APPROVED	921		TITLE	
DE APPR.	921		SCALE	
DATE	09.06.08		PLATE, ANCHOR	
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PARTS LIST

ITEM	QTY	P/N	DESCRIPTION
1	X	D3948-043	PLATE, ANCHOR
2	1	D3948-3	PLATE
3	1	MS21059L3	NUTPLATE (OR MS21059-3)
4	2	MS20426AD3-3	RIVET



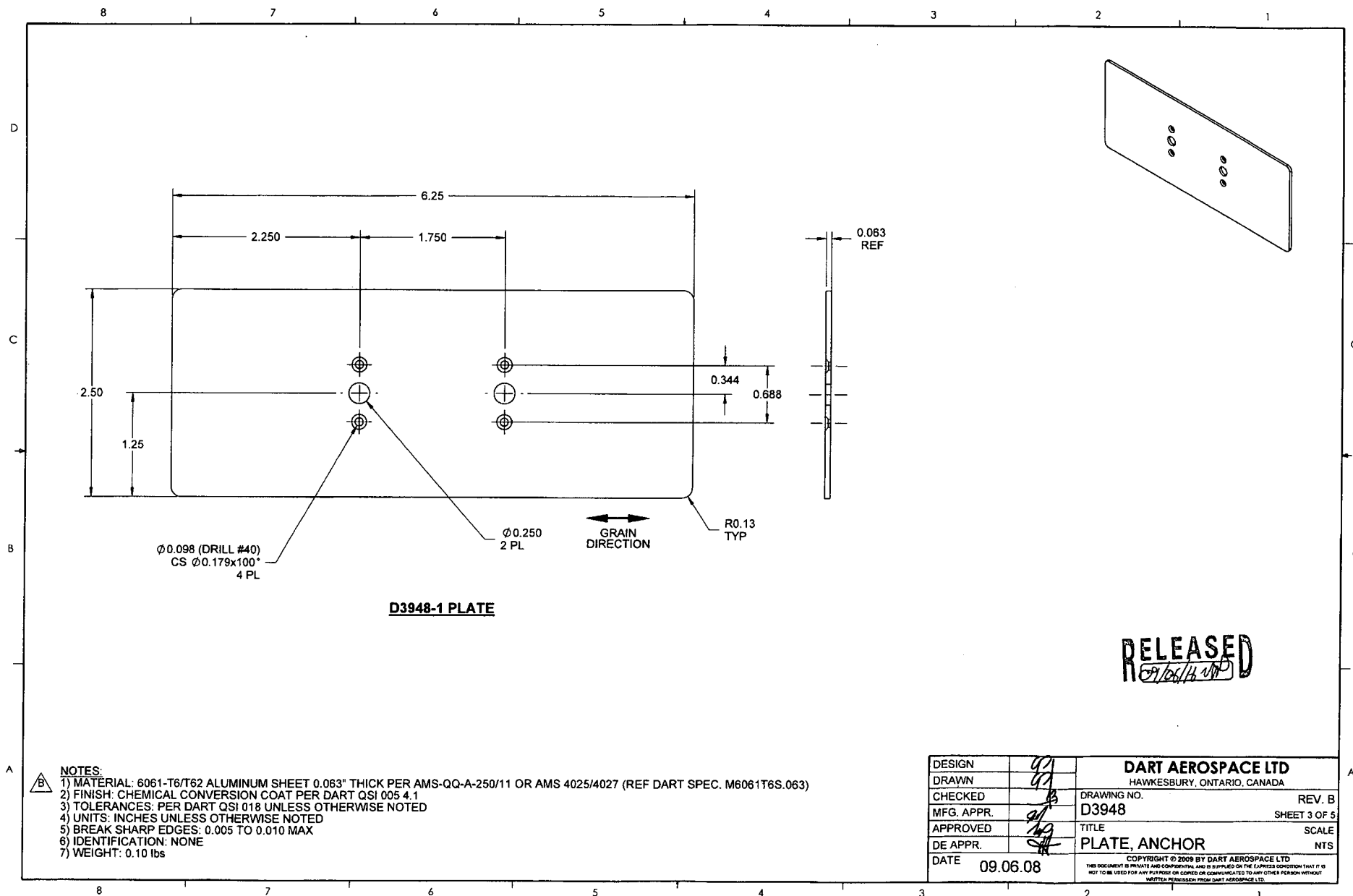
D3948-043 PLATE, ANCHOR

RELEASED

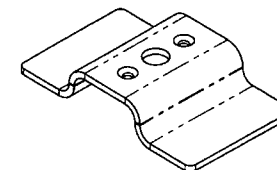
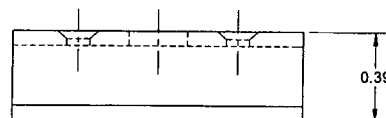
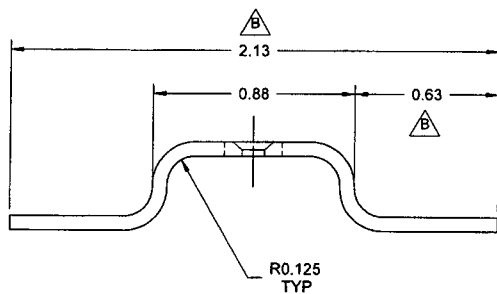
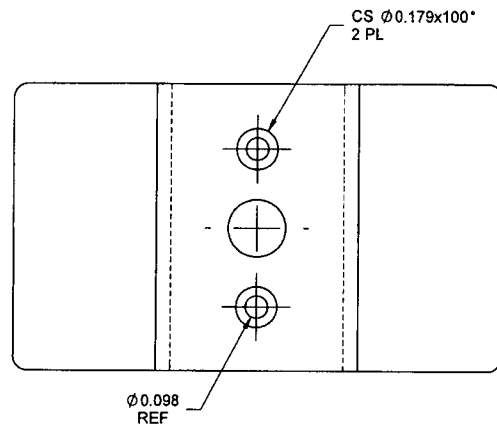
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3948-043" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.06 lbs

DESIGN	971	DART AEROSPACE LTD	
DRAWN	971	HAWKESBURY, ONTARIO, CANADA	
CHECKED	971	DRAWING NO.	REV. B
MFG. APPR.	971	D3948	SHEET 2 OF 5
APPROVED	971	TITLE	SCALE
DE APPR.	971	PLATE, ANCHOR	NTS
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RELEASED
 09/06/08



D3948-3 PLATE

NOTES:

- 1) MATERIAL: MAKE FROM D3948-3F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.06 lbs

RELEASED
09/06/08

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3948	SHEET 4 OF 5
APPROVED		TITLE	SCALE
DE APPR.		PLATE, ANCHOR	NTS
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